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Applicantion No  
#10/691.018 Art Unit 3671

Applicant  
Warren Charles Bodeker

Cancelled Claims (1-17)

Cancel Claim (18)

Add: A new claim #19

Cancel Old; Title of invention "Tilling and Weeding Device"

Add: NEW Title "A Rotating Multidirectional Tilling Weeding Disc"

**CLAIMS**

What I claim is

19. (New) A Rotating Multidirectional Tilling Weeding Disc.

Said one piece disc is manufactured in a one step punch pressed operations; said disc is designed as a rotating multidirectional tilling weeding disc; said disc can be stamped in various diameters with a stamped centrally located mounting mean; said mounting means consisting of a stamped center hole, for mounting to various implements; said disc has one or more; rectangular, bent stamped, unsharpened, protruding lugs; said rectangular unsharpened lugs are bent formed by being punch pressed to a 90 degree angle on said disc and become an integral part of said disc; said attached bent rectangular lugs are punch pressed evenly along the outer circumference of said disc; attached bending points of said rectangular, unsharpened punch pressed lugs are set back 1/2 inch from outer edge of circumference of said disc; said rectangular lugs are at a right angle to the rotating plane of said disc; said rectangular lugs protrude only one inch from face of said disc.